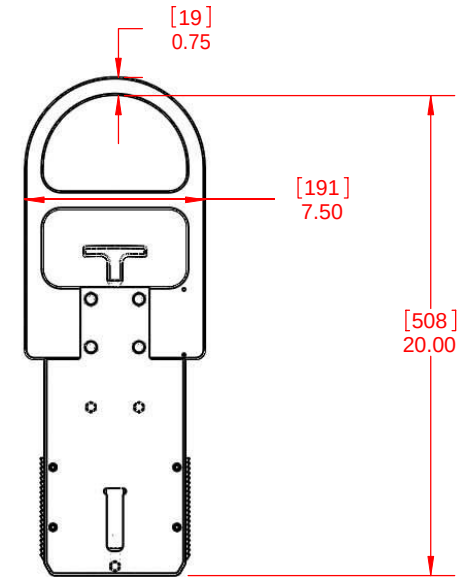
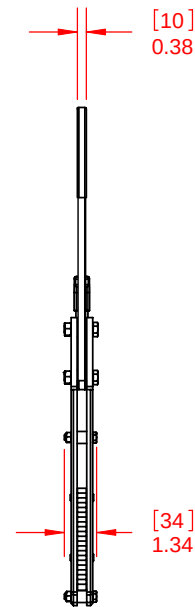
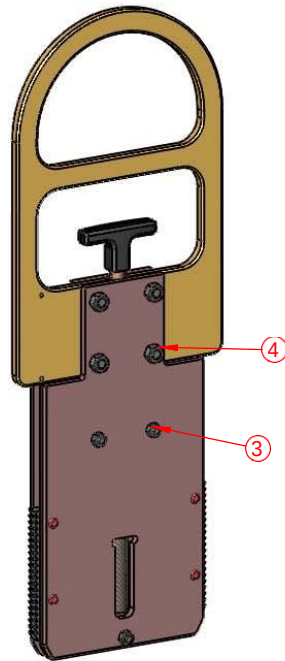
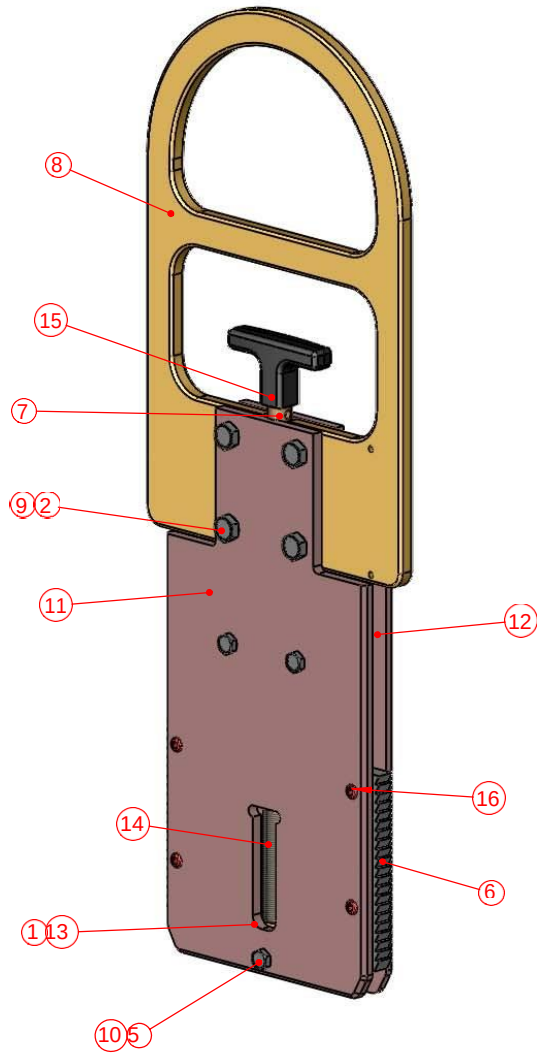
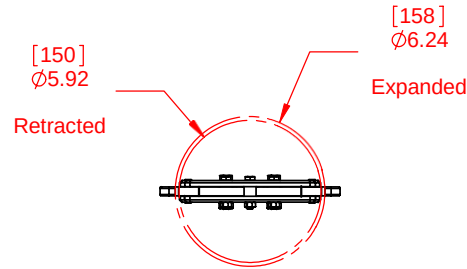


MAX load: 1000lb (454kg)

For VERTICAL lifting only!



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	K040170	M6 x 1.0 x 20 Hex SHCS	1
2	K040547	M8 x 1.25 x 30 HHCS	4
3	K040721	Hex nut, Style 1, M6 x 1	3
4	K040722	Hex nut M8 x 1.25	4
5	K041460	M6 x 1.0 x 30 HHCS	3
6	L-10089-02R1*	mandrel gripper serrated	2
7	L-10089-10R1	mandrel pull rod std. length	1
8	L-10646-01R2	VRL-1000 hoist hook frame	1
9	L-10646-04	VRL-1000 hoist hook spacer	4
10	L-10646-05	VRL-1000 body plate spacer	3
11	L-10647-01	VRL-1000 6" body plate	1
12	L-10647-02	VRL-1000 6" body plate (tapped)	1
13	L-10647-03	VRL-1000 6" pull plate	1
14	P-10122	.687" OD x 2.5" long comp. spring	1
15	P-10285	T-Handle	1
16	P-10364R1*	Gripper Retaining Pin	4

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PART. NO.
L-10647



SIZE
A DO NOT SCALE DRAWING

UNIT WEIGHT (lb)
14.247

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DESIGNED BY
Matthew Skelton

DATE CREATED
6/30/2008

MODEL
VRL-1000-6C serrated grippers

DATE PRINTED
9/9/2008

REVISIONS			
REV.	DESCRIPTION	DATE	INITIALS